

**CYLINDER HEAD/ROCKER ARM BOX/VALVES/TIMING/SPEED GOVERNOR**

POS.	CODE	DESCRIPTION	Qty
1	8506.003	engine lifting eye	2
2	9732.075	screw M 8 X 50	4
3	9032.079	FILLER OIL CAP M 36X3	1
4	1200.015	O ring 137 for filler oil cap	1
5	2125.338	rocker arm cover with hole for oil filler	1
6	2125.100	ROCKER COVER FRONT (with oil filler hole)	1
7	9032.064	FILLER OIL CAP	1
8	1200.015	O ring 137 for filler oil cap	1
9	4670.014	copper gasket diam.12	1
10	9000.064	plug	1
11	«-----»	C 21	0
12	8430.005	locating pin	2
13	2125.339	rocker arm cover	1
14	4400.061	rocker cov.gasket 0,80	2
15	9730.100	screw M 8 X 25	4
16	7565.007	washer diam. 8	4
17	4330.036	ROCK.ARM ASS.Y std	2
17	4330.064	ROCKER ARM ASS.Y 1500/1800 R.P.M.	2
18	3240.010	nut M 7	4
19	9850.002	rocker arm adjuster	4
20	6410.112	retainer with half-collets	4
21	2125.101	ROCK.ARM COVER ASS.Y	1
22	4400.061	rocker cov.gasket 0,80	2
23	1200.034	O ring 105	2
24	6095.010	cam	2
25	4330.037	ROCKER ARM ASS.Y	2
25	4330.063	ROCKER ARM ASS.Y 1500/1800 R.P.M.	2
26	7625.108	washer	2
27	9820.085	fixing screw	2
28	8430.004	tapper pin	2
29	6372.098	plate	2
30	9850.002	rocker arm adjuster	4
31	5780.011	spring	2
32	8245.005	ball	2
33	3240.010	nut M 7	4
34	8335.084	shim	2
35	8335.028	shim	8
36	6045.040	rocker arm shaft	2
37	1350.011	ring	2
38	9455.053	rocker shaft lub.pipe	2
39	1213.338	seal ring for valve	2
40	«-----»	circlip	0
41	4845.247	inlet v.guide std.	2
42	9652.153	intake valve	2
43	«-----»	eXhaust v.guide +0,50	0
43	4845.248	eXhaust v.guide std.	2
44	9685.146	eXhaust valve	2
45	5755.004	valve spring	4
46	4740.029	gasket	2
47	3430.067	spring seat (bottom)	4
48	3240.124	nut	8
49	«-----»	washer diam.10,5	0
50	3300.227	elongated nut	2

Group: 12LD
Engine: 12LD 435-2 Drawing: C

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POS.	CODE	DESCRIPTION	Qty
51	5200.854	GOVERNOR LEVER	1
52	7626.040	washer	1
53	9200.711	CYL.HEAD ASS.Y	2
54	9520.055	guard tube	2
55	«-----»	head gasket 0,65	0
55	4730.571	head gasket 0,50	2
55	4730.572	head gasket 0,55	2
55	4730.573	head gasket 0,60	2
55	4730.575	head gasket 0,70	2
55	4730.576	head gasket 0,75	2
55	4730.577	head gasket 0,80	2
55	4730.578	head gasket 0,85	2
55	4730.579	head gasket 0,90	2
55	4730.580	head gasket 0,95	2
56	4740.029	gasket	2
57	1410.088	push rod	4
58	7215.043	tappet	4
59	1011.085	camshaft 3600 R.P.M.	1
59	1011.110	camshaft 3000 R.P.M.	1
60	«-----»	GASKET SET - see Pos. C 60a	0
60a	8205.102	RING AND GASKET COMPLETE SET	1
61	«-----»	SET for grinding	0
62	1240.077	snap ring	1
63	8000.212	inlet v.seat	2
64	1770.150	bolt M 8 X 1,25 X 22	2
65	8000.213	eXhaust v.seat	2
66	«-----»	washer	0
67	1240.005	snap ring	1
68	7626.040	washer	1
69	2280.047	key 4 X 5,5 X 16	1
70	7362.277	SPEED GOVERNOR	1
70	7362.278	SPEED GOVERNOR 3600 R.P.M.	1
71	2086.140	governor bell	1
72	7625.333	washer diam. 6	1
73	1160.022	circlip	1
76	«-----»	ball bearing	0
77	4882.046	GOVERNOR LEVER ASS.Y	1
78	1585.025	bushing	2
79	7626.040	washer	1
80	1240.077	snap ring	1
83	1780.059	bolt M 10 X 1,5 X 35	1
84	7626.038	washer	1
85	9730.107	screw M 6 X 14	1
86	«-----»	no longer avail. - see Pos. 51	0
87	7625.007	washer diam. 6	1
88	6080.022	governor push rod	1
89	8150.017	O RING SET	1
90	«-----»	see Pos. D 29	0
91	5801.153	spring	2
92	1213.338	seal ring for valve	2

C
12LD

